

- ***Air Disc Brake Production, Use & Performance:***

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# Air Disc Brake Production & Usage

# Air Disc Brake History

- 1981: First North American Air Disc Brake Released
- June 1988: Air Disc Brake Standard Equipment on European Renault R420 4 x 2 High Cab-Over Tractor
- 1990: First All Wheel Air Brakes on Mercedes Benz 0404 Coach
- 1994: First North American All Wheel ADB Standard Equipment on MCI Renaissance Long Distance Coach
- 2001: Over 1.5 Million Air Disc Brakes Produced in Europe

**Over 200,000 Air Disc Brakes Sold in U.S.**

# Current Customer Base

- Fire & Emergency Rescue

Spartan Motors

Pierce

Sutphen

FWD/Seagrave

E1

- Motor Homes

Foretravel

Monaco Coach

- Intercity Coach

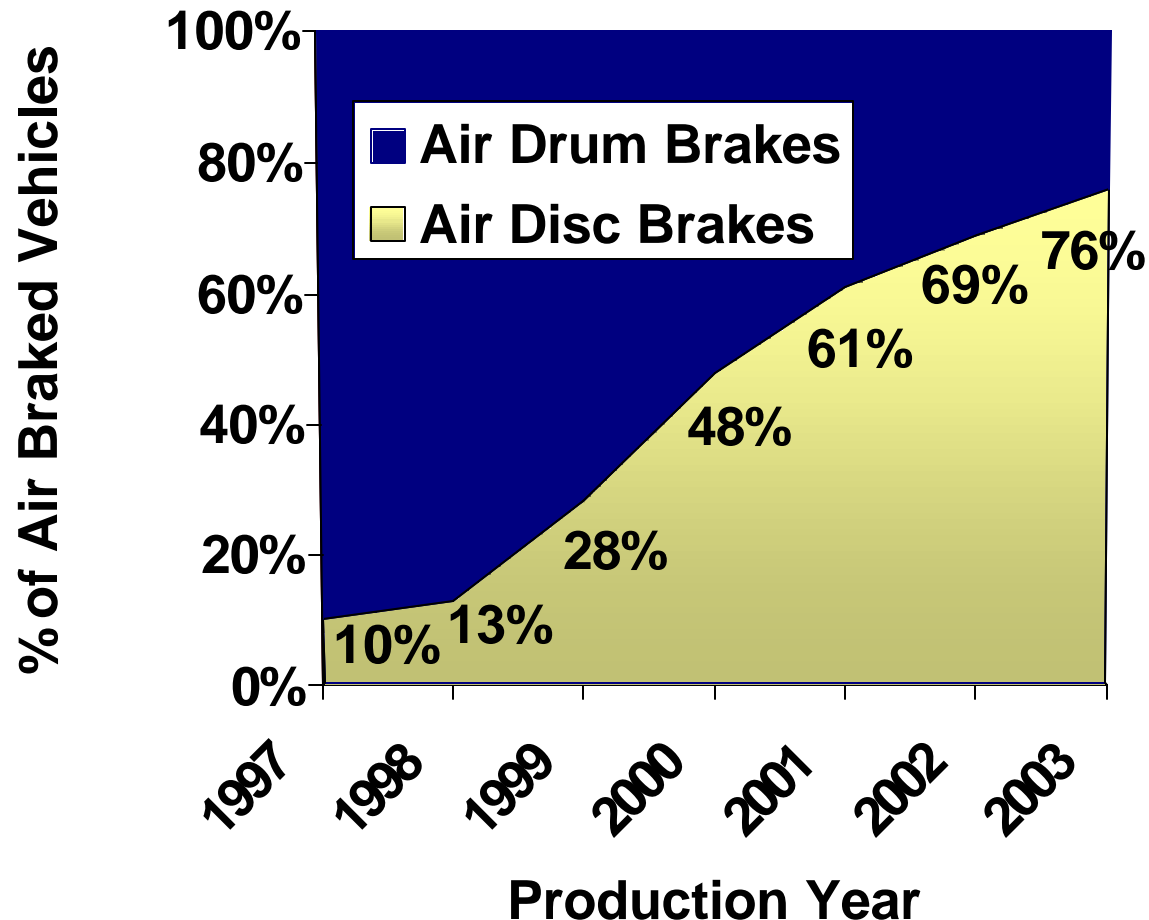
MCI

Prevost



**Used Extensively on Specialty Vehicles  
Where Duty Cycles Warrant Air Disc Brakes**

# European Drum to Air Disc Migration



# Why Air Disc Brakes in Europe?

- Cost
  - Lower cost than IN-HOUSE drum brakes
- Cost of Ownership
  - Faster servicing, less unscheduled stops
- Improved Stability
  - High front axle loadings compared with N.A.
- Improved Braking Performance
  - Shorter Stopping Distances
- Electronic Braking Systems
  - Improved stopping distance and compatibility with sensing systems.

# Market Differences

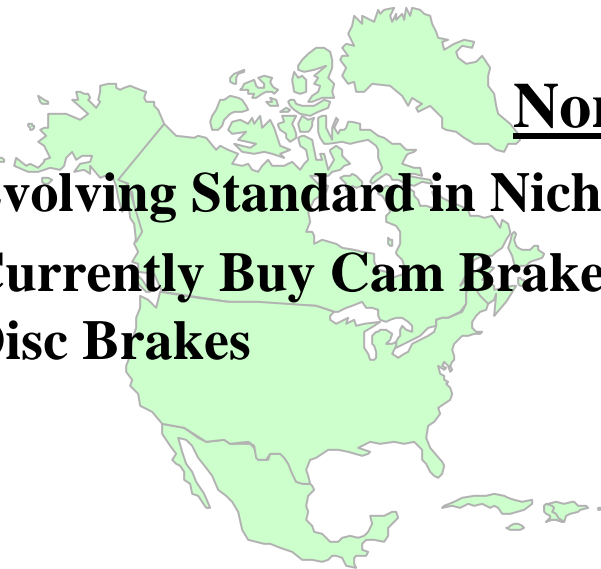
## Europe

- **Have Outsourced ADBs to Replace Their Heavy, Expensive Drum Brakes**
- **Disc Brakes Cost Comparable to Drum Brakes**
- **Spec'ing is Non-Existent**
- **Have Made Air Disc Brakes Standard**



## North America

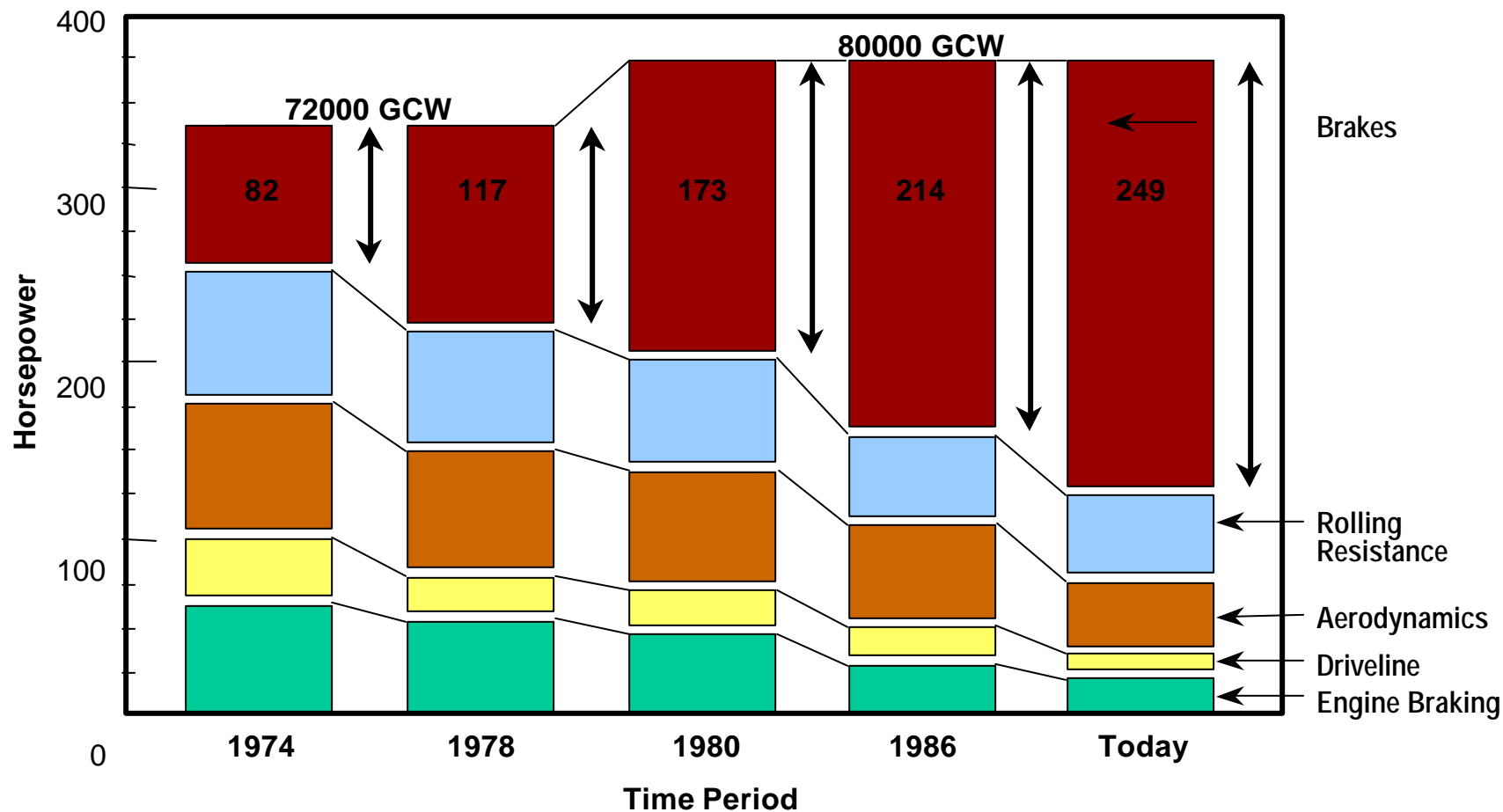
- **Evolving Standard in Niche Applications**
- **Currently Buy Cam Brakes at About One-Half the Cost of Air Disc Brakes**



# Heavy Truck Retardation Capability

## Typical U.S. 5 Axle Tractor / Trailer Combination

at 50 mph on 3.5% Downhill Grade





## NHTSA / DOT Initiatives

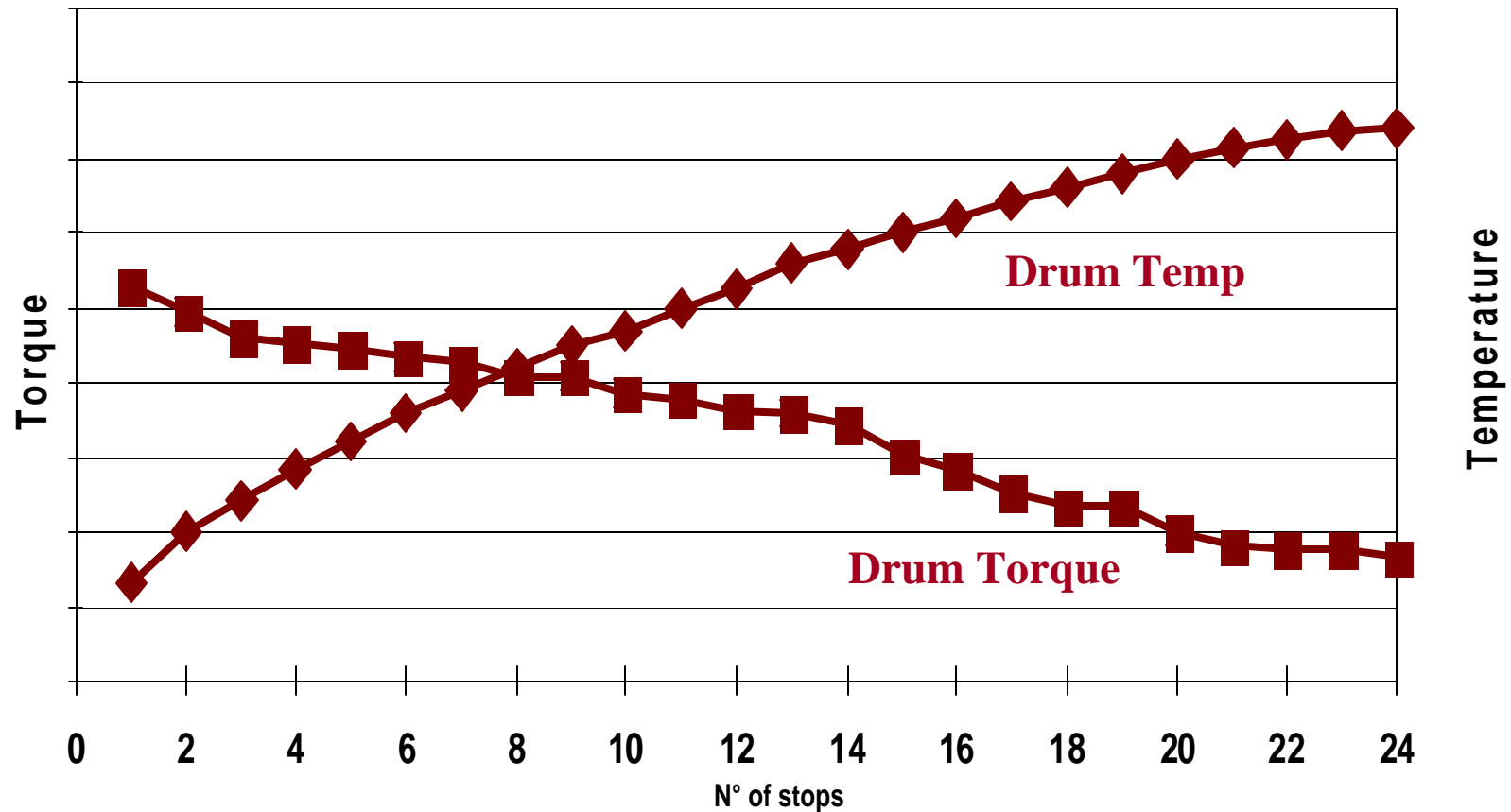
- Objective: Cut heavy truck related fatalities in half by 2010
- Reduce Heavy Truck Stopping Distance Requirement by 30%
  - Already Demonstrated by Many Trucks
  - Increased Front Brake Torque
  - ECBS (as an Enabler)
- Coordinated Effort with the Heavy Truck Industry
  - NHTSA 9-Step Program
  - Evaluate Maintenance & Reliability History through the **Intelligent Vehicle Initiative**

# Drum Brake Improvements

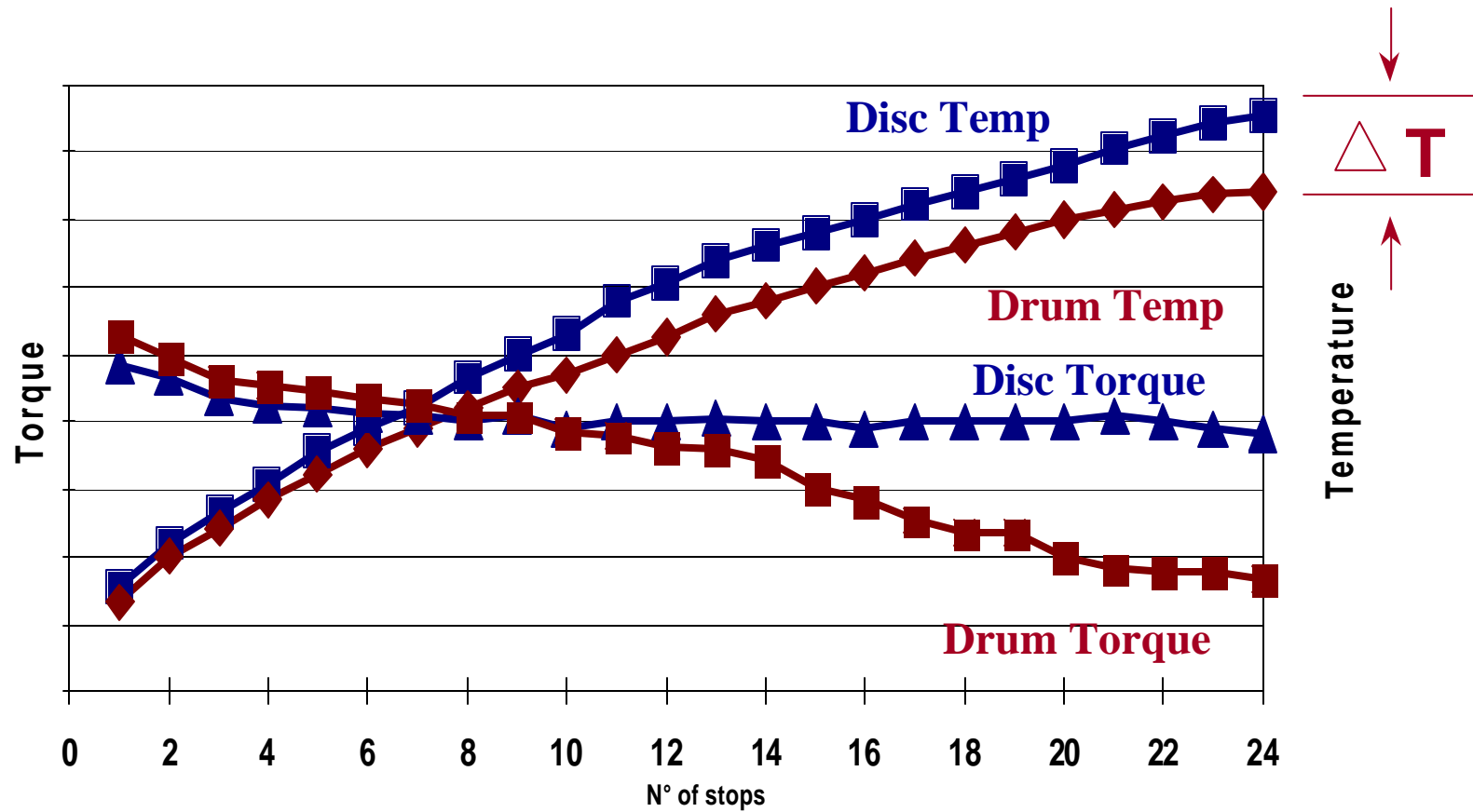
- There Have Been Many Improvements to Foundation Drum Brakes
  - Extended Maintenance
  - Better Automatic Adjustment
  - New Lining Formulations for Better Life
- Disc Brakes Still Provide the Best Retardation Performance

# Air Disc Brake Technological Attributes & Performance

# Temperature and Fade Drum Brakes

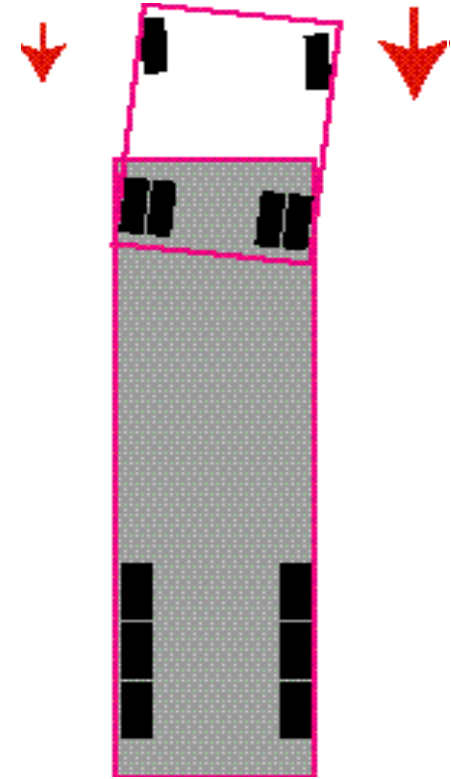


# Temperature and Fade Drum vs Disc



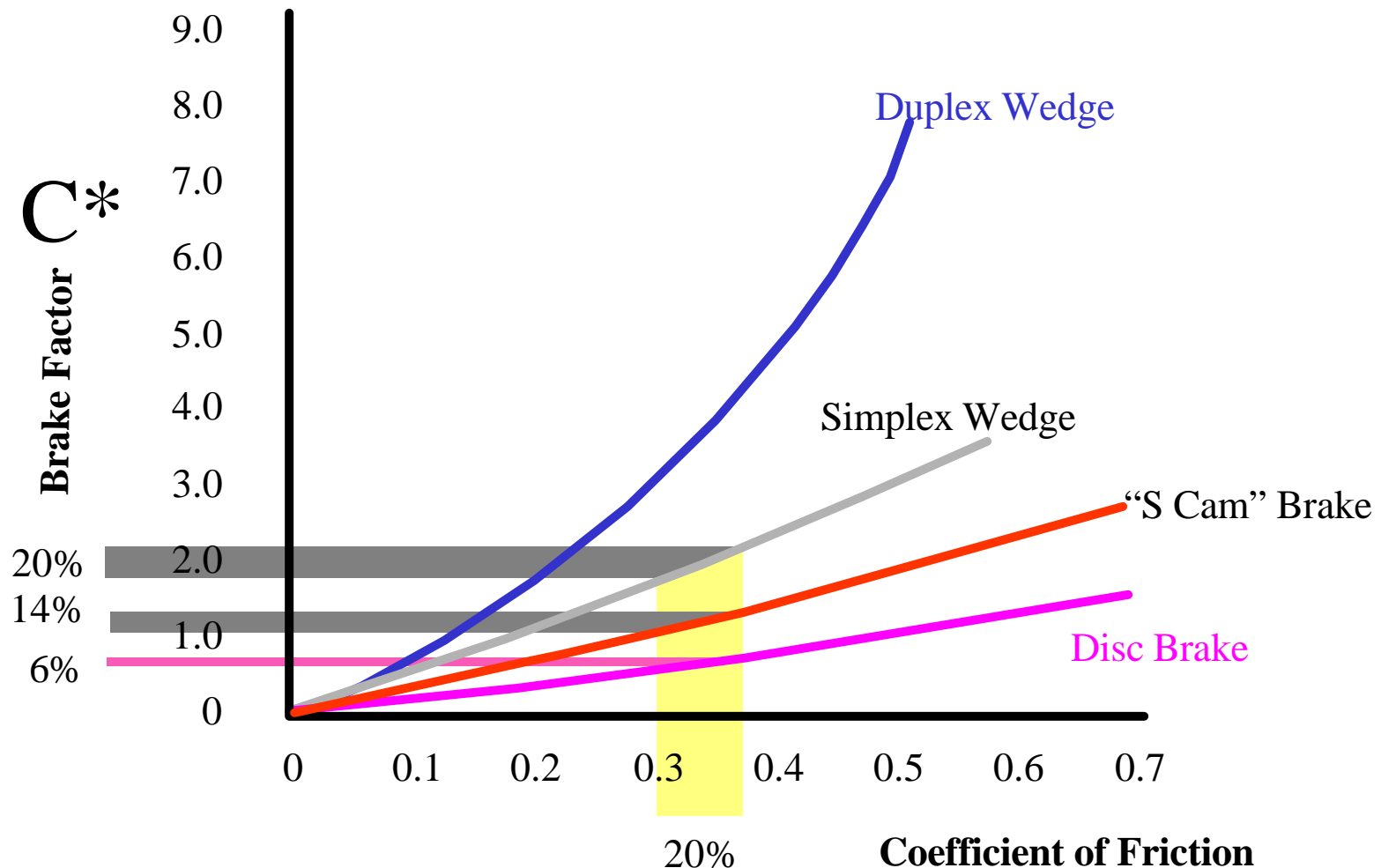
# Stability

- Brake Pull is Caused by Uneven Braking Torques Developed Between LH and RH Brakes
- Drum Brakes Have Built-in Mechanical Advantage (Brake Factor) Due to Self Energization of the Leading Shoe(s)
- Unequal Torque Is the Result of Variation in the Self Energization As a Result of Friction Level Variation Due to Fade



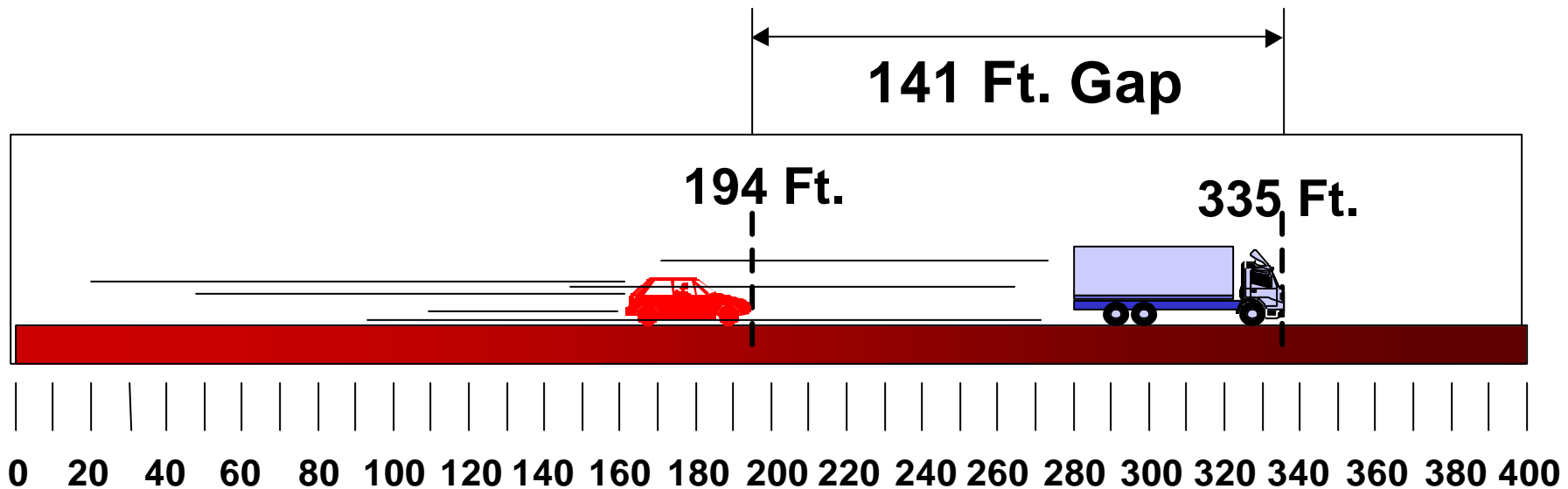
**Problem is Proportional to Brake Factor**

# Brake Factor vs. Friction



# Stopping Distance Comparison

## Trucks vs. Passenger Cars

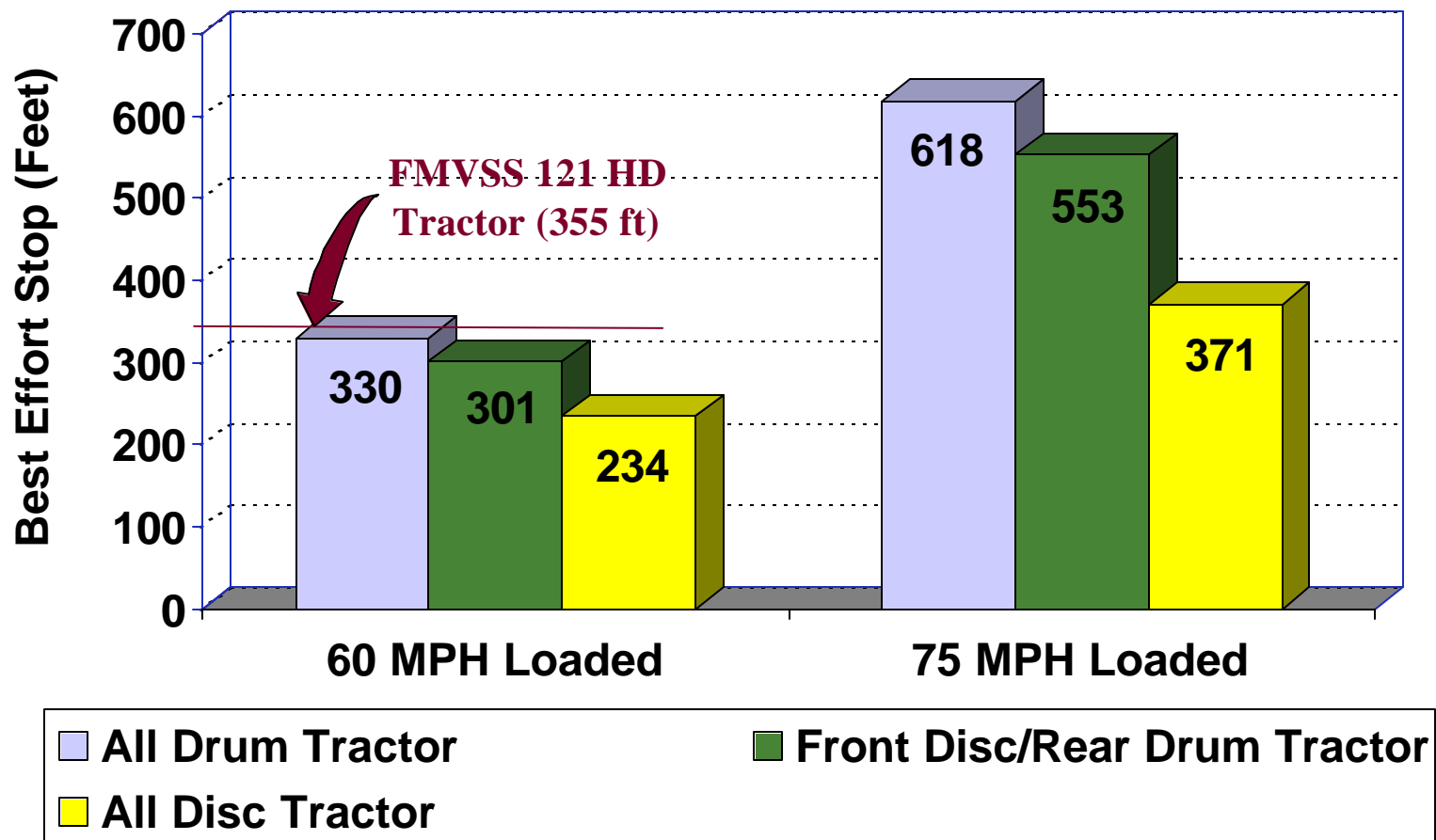


NHTSA Working with Industry to Reduce Gap



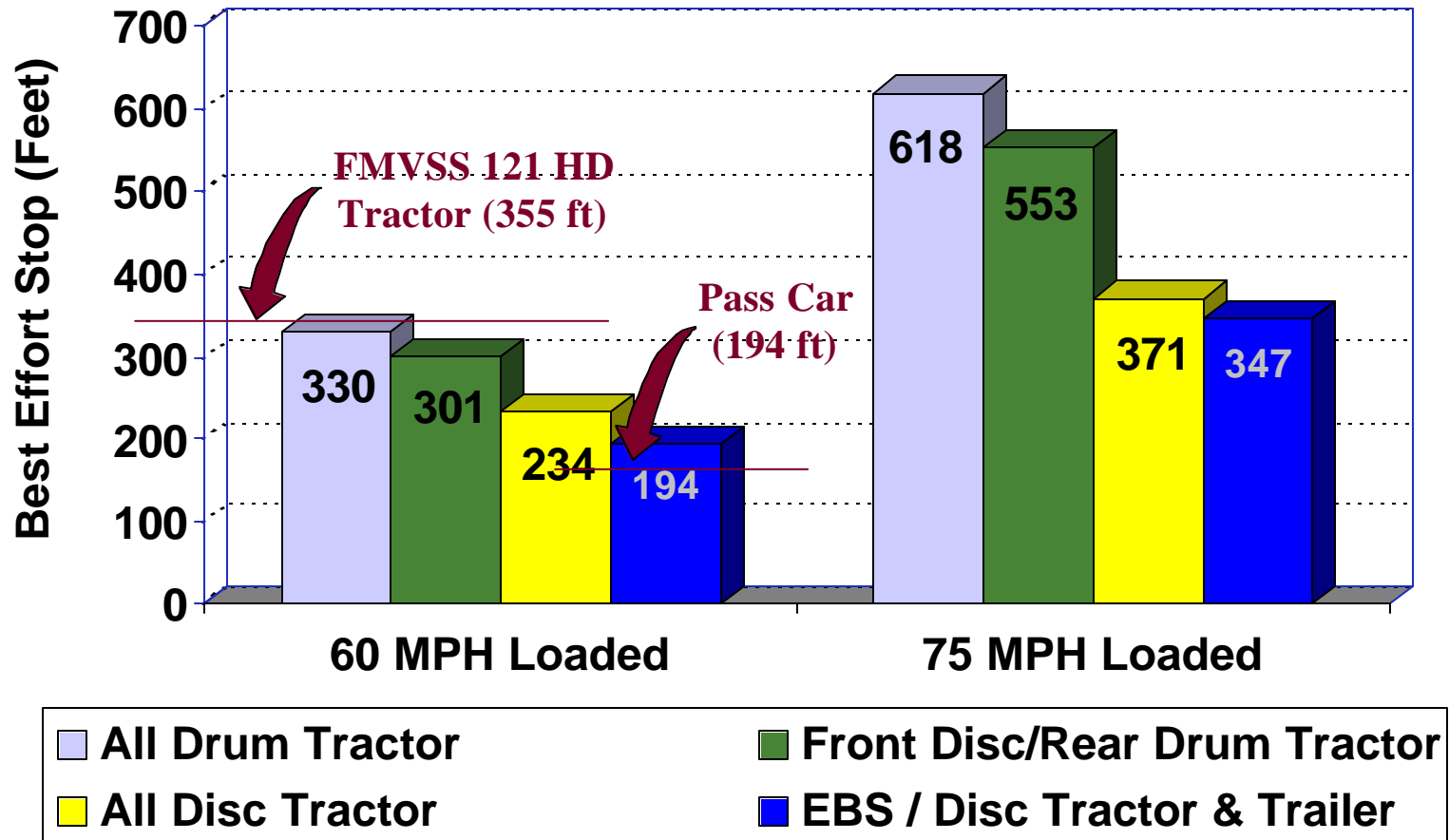
# Tractor Stopping Distances

Disc vs. Current Drum Brake



# Tractor Stopping Distances

Disc vs. Current Drum Brake



# Production, Use & Performance Summary

- European Standard
- Niche U.S. Applications
- Improved Stability & Fade-Resistance
- Shorter Stopping Distances
- Superior Stopping Capability at Higher Vehicle Speeds
- NHTSA / DOT Currently Evaluating

